

HC-S1, S2		New-E		
P+		20	PULS1	1
P-		21	PULS2	
S+		22	SIGN1	2
S-		23	SIGN2	
+24V	+24V	1	COM+	+
0V	+24V	11	COM-	-
		2	SRV-ON	
SRDY		8	ALM	
BRK-OFF		10	COM+	1